





A-Line
Universal Machine tap



Taps for through holes							
	BA05 metric	BA05 XL metric XL	BA05 LH metric LH	BA07 metric fine	BA08 G (BSP)	BA09 UNC	BA10 UNF
							
Page	12	13	14	15	16	17	18
P.1	30-35	30-35	30-35	30-35	30-35	30-35	30-35
P.2	30-35	25-30	30-35	30-35	30-35	30-35	30-35
P.3	25-30	20-25	25-30	25-30	25-30	25-30	25-30
P.4	20-25	15-20	20-25	20-25	20-25	20-25	20-25
P.5	10-15		10-15	10-15	10-15	10-15	10-15
P.6							
P.7	10-15	6-8	10-15	10-15	10-15	10-15	10-15
M.1	10-15	6-8	10-15	10-15	10-15	10-15	10-15
M.2	6-8	3-5	6-8	6-8	6-8	6-8	6-8
K.1							
K.2	25-30	20-25	25-30	25-30	25-30	25-30	25-30
K.3							
N.1	30-35	30-35	30-35	30-35	30-35	30-35	30-35
N.2	30-35	25-30	30-35	30-35	30-35	30-35	30-35
N.3	30-35	25-30	30-35	30-35	30-35	30-35	30-35
N.4							
N.5	25-30	25-30	25-30	25-30	25-30	25-30	25-30
N.6	25-30	20-25	25-30	25-30	25-30	25-30	25-30
N.7							
N.8							
N.9							
N.10							
S.1							
S.2							
S.3	12-15		12-15	12-15	12-15	12-15	12-15
S.4							
H.1							
H.2							

Taps for blind holes

	BA60 metric	BA60 XL metric XL	BA60 LH metric LH	BA61 metric fine	BA49 G (BSP)	BA50 UNC	BA51 UNF
							
Page	19	20	21	22	23	24	25
P.1	15-18	25-30	15-18	15-18	15-18	15-18	15-18
P.2	25-30	20-25	25-30	25-30	25-30	25-30	25-30
P.3	20-25	15-20	20-25	20-25	20-25	20-25	20-25
P.4	15-20		15-20	15-20	15-20	15-20	15-20
P.5	5-10		5-10	5-10	5-10	5-10	5-10
P.6							
P.7	8-10		8-10	8-10	8-10	8-10	8-10
M.1	8-10		8-10	8-10	8-10	8-10	8-10
M.2	3-5		3-5	3-5	3-5	3-5	3-5
K.1							
K.2	20-25	15-20	20-25	20-25	20-25	20-25	20-25
K.3							
N.1		25-30					
N.2	30-35	25-30	30-35	30-35	30-35	30-35	30-35
N.3	25-30	20-25	25-30	25-30	25-30	25-30	25-30
N.4							
N.5		20-25					
N.6	25-30	20-25	25-30	25-30	25-30	25-30	25-30
N.7							
N.8							
N.9							
N.10							
S.1							
S.2							
S.3	8-10		8-10	8-10	8-10	8-10	8-10
S.4							
H.1							
H.2							

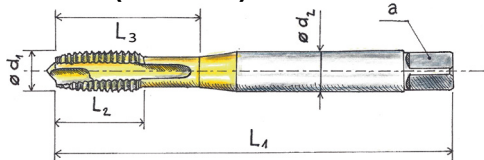
BA05

A-Line

HSSE	TIN B+
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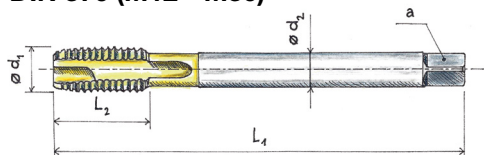
M		RH	2.5xD	B
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DIN 371 (M2 - M10)



DIN 371


DIN 376 (M12 - M30)



DIN 376

BA05 02		
ISO		[m/min]
P	P.2	30-35
	P.3	25-30
	P.4	20-25
	P.5	10-15
	P.7	10-15
M	M.1	10-15
K	K.2	25-30
N	N.2	30-35
	N.3	30-35
	N.6	25-30



	d1 [mm]	P [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	 [mm]	Availability	Ordering Code	Net Price	Ident Nr.
M	2	0.4	45	7	11	2.8	2.1	2	1.6	●	BA05 02 M2	191 SEK	5094379
M	2.2	0.45	45	8	13	2.8	2.1	2	1.75	●	BA05 02 M2.2	191 SEK	5094380
M	2.5	0.45	50	9	15	2.8	2.1	3	2.05	●	BA05 02 M2.5	190 SEK	5094382
M	2.6	0.45	50	9	15	2.8	2.1	3	2.1	●	BA05 02 M2.6	190 SEK	5094383
M	3	0.5	56	10	18	3.5	2.7	3	2.5	●	BA05 02 M3	173 SEK	5075354
M	3.5	0.6	56	11	20	4	3	3	2.9	●	BA05 02 M3.5	182 SEK	5094384
M	4	0.7	63	12	21	4.5	3.4	3	3.3	●	BA05 02 M4	189 SEK	5075355
M	5	0.8	70	14	24.5	6	4.9	3	4.2	●	BA05 02 M5	195 SEK	5075356
M	6	1	80	16	29	6	4.9	3	5	●	BA05 02 M6	195 SEK	5075357
M	7	1	80	16	29	7	5.5	3	6	●	BA05 02 M7	238 SEK	5094385
M	8	1.25	90	18	33	8	6.2	3	6.8	●	BA05 02 M8	231 SEK	5075358
M	9	1.25	90	18	33	9	7	3	7.8	●	BA05 02 M9	322 SEK	5094386
M	10	1.5	100	20	36	10	8	3	8.5	●	BA05 02 M10	269 SEK	5075359
with standard straight shank													
M	12	1.75	110	24	-	9	7	4	10.2	●	BA05 02 M12	361 SEK	5075360
M	14	2	110	25	-	11	9	4	12	●	BA05 02 M14	441 SEK	5076640
M	16	2	110	28	-	12	9	4	14	●	BA05 02 M16	511 SEK	5076641
M	18	2.5	125	32	-	14	11	4	15.5	●	BA05 02 M18	647 SEK	5076642
M	20	2.5	140	32	-	16	12	4	17.5	●	BA05 02 M20	730 SEK	5076643
M	22	2.5	140	32	-	18	14.5	4	19.5	●	BA05 02 M22	898 SEK	5076644
M	24	3	160	36	-	18	14.5	4	21	●	BA05 02 M24	1 114 SEK	5076645
M	27	3	160	36	-	20	16	4	24	●	BA05 02 M27	1 698 SEK	5076654
M	30	3.5	180	40	-	22	18	4	26.5	●	BA05 02 M30	1 953 SEK	5076657

- Available from stock
- shortly available

Order example: 1 Piece BA05 02 M2

BA05 XL

A-Line

HSSE

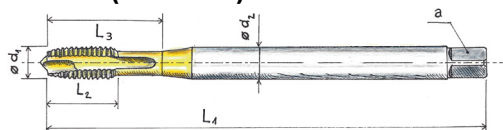
TiN
B+

M  RH 2.5xD B XL

BA05XL 02		
ISO		[m/min]
P	P.1	30-35
	P.2	25-30
	P.3	20-25
N	N.2	25-30
	N.6	20-25

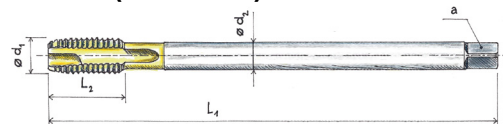


DIN 371 (M3 - M10)




DIN
371

DIN 376 (M12 - M20)



DIN
376

	d1 [mm]	P [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	 [mm]	Avai- lability	Ordering Code	Net Price	Ident Nr.
M	3	0.5	112	10	18	3.5	2.7	3	2.5	●	BA05 XL 02 M3	415 SEK	5127224
M	4	0.7	112	12	21	4.5	3.4	3	3.3	●	BA05 XL 02 M4	439 SEK	5127227
M	5	0.8	125	14	24.5	6	4.9	3	4.2	●	BA05 XL 02 M5	457 SEK	5127235
M	6	1	125	16	29	6	4.9	3	5	●	BA05 XL 02 M6	473 SEK	5127252
M	8	1.25	140	18	33	8	6.2	3	6.8	●	BA05 XL 02 M8	541 SEK	5127253
M	10	1.5	160	20	36	10	8	3	8.5	●	BA05 XL 02 M10	625 SEK	5127254
with standard straight shank													
M	12	1.75	180	24	-	9	7	3	10.2	●	BA05 XL 02 M12	717 SEK	5127256
M	16	2	200	28	-	12	9	3	14	●	BA05 XL 02 M16	746 SEK	5108120
M	20	2.5	225	32	-	16	12	4	17.5	●	BA05 XL 02 M20	1 119 SEK	5127257

Order example: 1Piece BA05 XL 02 M3

- Available from stock
- shortly available

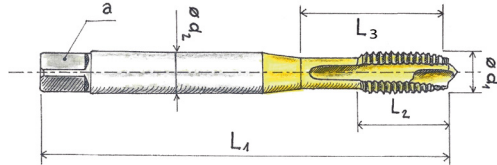
BA05 LH

A-Line

HSSE	TiN B+
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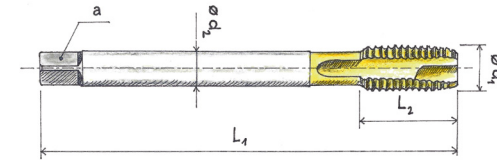
M		LH	2.5xD	B
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DIN 371 (M3 - M10)



DIN 371

DIN 376 (M12 - M20)



DIN 376

BA05LH02		
ISO		[m/min]
P	P.2	30-35
	P.3	25-30
	P.4	20-25
	P.5	10-15
	P.7	10-15
M	M.1	10-15
K	K.2	25-30
		30-35
	N.2	30-35
		N.6



	d1 [mm]	P [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	 [mm]	Avai-lability	Ordering Code	Net Price	Ident Nr.
M	3	0.5	56	10	18	3.5	2.7	3	2.5	●	BA05 LH 02 M3	187 SEK	5127259
M	4	0.7	63	12	21	4.5	3.4	3	3.3	●	BA05 LH 02 M4	199 SEK	5127260
M	5	0.8	70	14	24.5	6	4.9	3	4.2	●	BA05 LH 02 M5	204 SEK	5127262
M	6	1	80	16	29	6	4.9	3	5	●	BA05 LH 02 M6	207 SEK	5127264
M	8	1.25	90	18	33	8	6.2	3	6.8	●	BA05 LH 02 M8	242 SEK	5127266
M	10	1.5	100	20	36	10	8	3	8.5	●	BA05 LH 02 M10	278 SEK	5127267
with standard straight shank													
M	12	1.75	110	24	-	9	7	4	10.2	●	BA05 LH 02 M12	383 SEK	5127270
M	16	2	110	28	-	12	9	4	14	●	BA05 LH 02 M16	558 SEK	5127277
M	20	2.5	140	32	-	16	12	4	17.5	●	BA05 LH 02 M20	772 SEK	5127279

Order example: 1Piece BA05 LH 02 M3

- Available from stock
- shortly available

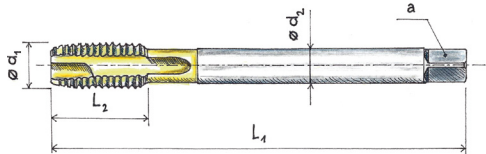
BA07

A-Line

HSSE	TiN B+
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Mf		RH	2.5xD	B
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DIN 374



DIN 374

BA07 02		
ISO		[m/min]
P	P.2	30-35
	P.3	25-30
	P.4	20-25
	P.5	10-15
	P.7	10-15
M	M.1	10-15
K	K.2	25-30
N	N.2	30-35
	N.3	30-35
	N.6	25-30



	d1 [mm]	P [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	[mm]	Availability	Ordering Code	Net Price	Ident Nr.
Mf	6	0.75	80	14	-	4.5	3.4	3	5.2	●	BA07 02 Mf 6x0.75	275 SEK	5094437
Mf	8	1	90	16	-	6	4.9	3	7	●	BA07 02 Mf 8x1	296 SEK	5082039
Mf	10	1	90	18	-	7	5.5	4	9	●	BA07 02 Mf 10x1	309 SEK	5094438
Mf	10	1.25	100	18	-	7	5.5	3	8.8	●	BA07 02 Mf 10x1.25	347 SEK	5094440
Mf	12	1.00	100	22	-	9	7	4	11	●	BA07 02 Mf 12x1	388 SEK	5090290
Mf	12	1.25	100	22	-	9	7	4	10.8	●	BA07 02 Mf 12x1.25	420 SEK	5094441
Mf	12	1.50	100	22	-	9	7	3	10.5	●	BA07 02 Mf 12x1.5	370 SEK	5092156
Mf	14	1.25	100	22	-	11	9	4	12.8	●	BA07 02 Mf 14x1.25	490 SEK	5094442
Mf	14	1.50	100	22	-	11	9	4	12.5	●	BA07 02 Mf 14x1.5	490 SEK	5094443
Mf	16	1.50	100	22	-	12	9	4	14.5	●	BA07 02 Mf 16x1.5	545 SEK	5094445
Mf	18	1.50	110	25	-	14	11	4	16.5	●	BA07 02 Mf 18x1.5	683 SEK	5094446
Mf	20	1.50	125	25	-	16	12	4	18.5	●	BA07 02 Mf 20x1.5	746 SEK	5092293
Mf	22	1.50	125	25	-	18	14.5	4	20.5	●	BA07 02 Mf 22x1.5	796 SEK	5079612
Mf	24	1.50	140	25	-	18	14.5	4	22.5	●	BA07 02 Mf 24x1.5	953 SEK	5094447
Mf	27	1.50	140	28	-	20	16	4	25.5	●	BA07 02 Mf 27x1.5	1 583 SEK	5094448
Mf	30	1.50	150	28	-	22	18	4	28.5	●	BA07 02 Mf 30x1.5	1 758 SEK	5094449

Order example: 1Piece BA07 02 Mf 6x0,75

- Available from stock
- shortly available

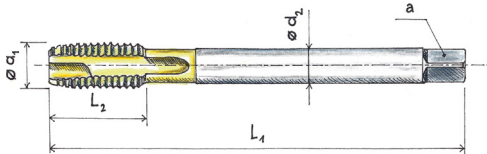
BA08

A-Line

HSSE	TiN B+
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G (BSP)		RH	2.5xD	B
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DIN 5156



DIN 5156

BA08 02		
ISO		[m/min]
P	P.2	30-35
	P.3	25-30
	P.4	20-25
	P.5	10-15
	P.7	10-15
M	M.1	10-15
K	K.2	25-30
N	N.2	30-35
	N.3	30-35
	N.6	25-30



G	P [TPI]	d1 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	 [mm]	Avai-lability	Ordering Code	Net Price	Ident Nr.
1/8"	28	9.73	90	18	-	7	5.5	4	8.8	●	BA08 02 G 1/8"	319 SEK	5090152
1/4"	19	13.16	100	22	-	11	9	4	11.80	●	BA08 02 G 1/4"	468 SEK	5090156
3/8"	19	16.66	100	22	-	12	9	4	15.25	●	BA08 02 G 3/8"	577 SEK	5094466
1/2"	14	20.96	125	25	-	16	12	4	19	●	BA08 02 G 1/2"	811 SEK	5094467
5/8"	14	22.91	125	25	-	18	14.5	4	21	●	BA08 02 G 5/8"	1 024 SEK	5094468
3/4"	14	26.44	140	28	-	20	16	4	24.5	●	BA08 02 G 3/4"	1 639 SEK	5094469
7/8"	14	30.20	150	28	-	22	18	4	28.25	●	BA08 02 G 7/8"	1 999 SEK	5094470
1"	11	33.25	160	30	-	25	20	4	30.75	●	BA08 02 G 1"	2 441 SEK	5094471

Order example: 1Piece BA08 02 G 1/8"

- Available from stock
- shortly available

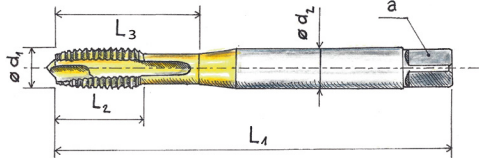
BA09

A-Line

HSSE	TiN B+
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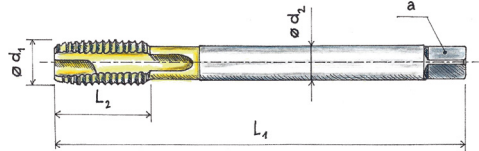
UNC		RH	2.5xD	B
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DIN 371 (No.2 - 1/4)



DIN 371

DIN 376 (5/16 - 1)



DIN 376

BA09 02		
ISO		[m/min]
P	P.2	30-35
	P.3	25-30
	P.4	20-25
	P.5	10-15
	P.7	10-15
M	M.1	10-15
K	K.2	25-30
N	N.2	30-35
	N.3	30-35
	N.6	25-30



UNC	P [TPI]	d1 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	[mm]	Availability	Ordering Code	Net Price	Ident Nr.
No. 2	56	2.18	45	8	13	2.8	2.1	2	1.85	●	BA09 02 UNC Nr.2	242 SEK	5127282
No. 3	48	2.52	50	9	15	2.8	2.1	3	2.1	●	BA09 02 UNC Nr.3	230 SEK	5127283
No. 4	40	2.85	56	10	18	3.5	2.7	3	2.35	●	BA09 02 UNC Nr.4	210 SEK	5127285
No. 5	40	3.18	56	10	18	3.5	2.7	3	2.65	●	BA09 02 UNC Nr.5	207 SEK	5127287
No. 6	32	3.51	56	11	20	4	3	3	2.85	●	BA09 02 UNC Nr.6	213 SEK	5127288
No. 8	32	4.17	63	13	22	4.5	3.4	3	3.5	●	BA09 02 UNC Nr.8	209 SEK	5127289
No.10	24	4.83	70	16	26.5	6	4.9	3	3.9	●	BA09 02 UNC Nr.10	224 SEK	5127291
No.12	24	5.49	80	16	26.5	6	4.9	3	4.5	●	BA09 02 UNC Nr.12	243 SEK	5127304
1/4	20	6.35	80	17	30	7	5.5	3	5.1	●	BA09 02 UNC 1/4"	245 SEK	5127317
with standard straight shank													
5/16	18	7.94	90	18	-	6	4.9	3	6.6	●	BA09 02 UNC 5/16"	275 SEK	5127318
3/8	16	9.53	100	22	-	7	5.5	3	8	●	BA09 02 UNC 3/8"	300 SEK	5127319
7/16	14	11.11	100	24	-	8	6.2	3	9.4	●	BA09 02 UNC 7/16"	399 SEK	5127320
1/2	13	12.70	110	26	-	9	7	3	10.8	●	BA09 02 UNC 1/2"	442 SEK	5127321
9/16	12	14.29	110	28	-	11	9	3	12.2	●	BA09 02 UNC 9/16"	605 SEK	5127329
5/8	11	15.88	110	28	-	12	9	3	13.5	●	BA09 02 UNC 5/8"	545 SEK	5127330
3/4	10	19.05	125	32	-	14	11	4	16.5	●	BA09 02 UNC 3/4"	724 SEK	5127333
7/8	9	22.23	140	32	-	18	14.5	4	19.5	●	BA09 02 UNC 7/8"	996 SEK	5127335
1	8	25.40	160	36	-	18	14.5	4	22.25	●	BA09 02 UNC 1"	1 619 SEK	5127337

Order example: 1Piece BA09 02 UNC Nr.2

- Available from stock
- shortly available

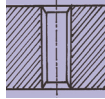
BA10

A-Line

HSSE

TiN
B+

UNF

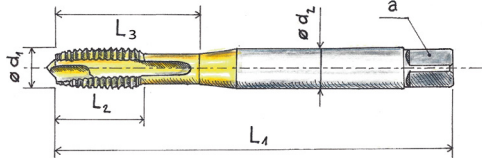


RH

2.5xD

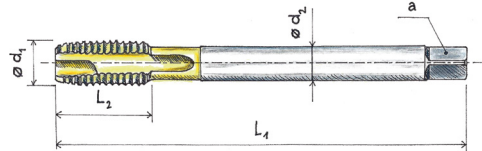
B

DIN 371 (No. 2 - 1/4)



DIN
371

DIN 376 (5/16 - 1)



DIN
376

BA10 02		
ISO		[m/min]
P	P.2	30-35
	P.3	25-30
	P.4	20-25
	P.5	10-15
	P.7	10-15
M	M.1	10-15
K	K.2	25-30
N	N.2	30-35
	N.3	30-35
	N.6	25-30



UNF	P [TPI]	d1 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	[mm]	Avai-lability	Ordering Code	Net Price	Ident Nr.
No. 2	64	2.18	45	8	13	2.8	2.1	2	1.85	●	BA10 02 UNF Nr.2	266 SEK	5127338
No. 3	56	2.52	50	9	15	2.8	2.1	3	2.15	●	BA10 02 UNF Nr.3	245 SEK	5127339
No. 4	48	2.85	56	10	18	3.5	2.7	3	2.4	●	BA10 02 UNF Nr.4	234 SEK	5127340
No. 5	44	3.18	56	10	18	3.5	2.7	3	2.7	●	BA10 02 UNF Nr.5	230 SEK	5127342
No. 6	40	3.51	56	11	20	4	3	3	2.95	●	BA10 02 UNF Nr.6	242 SEK	5127344
No. 8	36	4.17	63	12	21	4.5	3.4	3	3.5	●	BA10 02 UNF Nr.8	242 SEK	5127345
No.10	32	4.83	70	14	24.5	6	4.9	3	4.1	●	BA10 02 UNF Nr.10	245 SEK	5127346
No.12	28	5.49	80	16	26.5	6	4.9	3	4.6	●	BA10 02 UNF Nr.12	278 SEK	5127347
1/4	28	6.35	80	16	30	7	5.5	3	5.5	●	BA10 02 UNF 1/4"	278 SEK	5127348
with standard straight shank													
5/16	24	7.94	90	18	-	6	4.9	3	6.9	●	BA10 02 UNF 5/16"	296 SEK	5127349
3/8	24	9.53	90	18	-	7	5.5	3	8.5	●	BA10 02 UNF 3/8"	315 SEK	5127350
7/16	20	11.11	100	20	-	8	6.2	3	9.9	●	BA10 02 UNF 7/16"	425 SEK	5127351
1/2	20	12.70	100	22	-	9	7	4	11.5	●	BA10 02 UNF 1/2"	451 SEK	5127352
9/16	18	14.29	100	22	-	11	9	4	12.9	●	BA10 02 UNF 9/16"	611 SEK	5127353
5/8	18	15.88	100	22	-	12	9	4	14.5	●	BA10 02 UNF 5/8"	572 SEK	5127354
3/4	16	19.05	110	25	-	14	11	4	17.5	●	BA10 02 UNF 3/4"	757 SEK	5127356
7/8	14	22.23	125	25	-	18	14.5	4	20.4	●	BA10 02 UNF 7/8"	1 024 SEK	5127358
1	12	25.40	140	28	-	18	14.5	4	23.25	●	BA10 02 UNF 1"	1 681 SEK	5127359

BA60

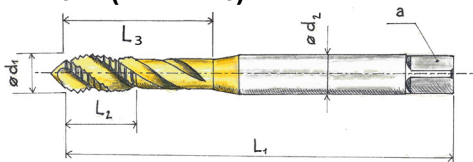
A-Line

HSSE

TiN
B+

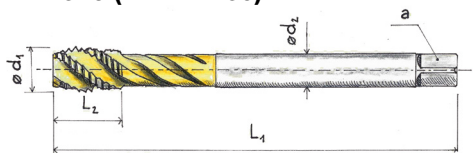
M  RH 2.5xD C 40° RSP

DIN 371 (M2 - M10)



DIN 371


DIN 376 (M12 - M30)



DIN 376

BA60 02		
ISO		[m/min]
P	P.3	20-25
	P.4	15-20
	P.5	5-10
	P.7	8-10
M	M.1	8-10
K	K.2	20-25
N	N.3	25-30
	N.6	25-30



	d1 [mm]	P [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	 [mm]	Avai-lability	Ordering Code	Net Price	Ident Nr.
M	2	0.4	45	6	12	2.8	2.1	3	1.6	●	BA60 02 M2	205 SEK	5094410
M	2.5	0.45	50	6.5	15	2.8	2.1	3	2.05	●	BA60 02 M2.5	198 SEK	5094414
M	3	0.5	56	7	15	3.5	2.7	3	2.5	●	BA60 02 M3	185 SEK	5075362
M	3.5	0.6	56	8	18.5	4	3	3	2.9	●	BA60 02 M3.5	216 SEK	5090120
M	4	0.7	63	8.5	21	4.5	3.4	3	3.3	●	BA60 02 M4	199 SEK	5075363
M	5	0.8	70	10	24.5	6	4.9	3	4.2	●	BA60 02 M5	205 SEK	5075364
M	6	1	80	12	29	6	4.9	3	5	●	BA60 02 M6	208 SEK	5075365
M	7	1	80	12	29	7	5.5	3	6	●	BA60 02 M7	250 SEK	5094416
M	8	1.25	90	15	33	8	6.2	3	6.8	●	BA60 02 M8	244 SEK	5075366
M	9	1.25	90	15	33	9	7	3	7.8	●	BA60 02 M9	311 SEK	5094417
M	10	1.5	100	17.5	38	10	8	3	8.5	●	BA60 02 M10	289 SEK	5075367
with standard straight shank													
M	12	1.75	110	18	-	9	7	4	10.2	●	BA60 02 M12	380 SEK	5075369
M	14	2	110	20.5	-	11	9	4	12	●	BA60 02 M14	471 SEK	5076646
M	16	2	110	20.5	-	12	9	4	14	●	BA60 02 M16	530 SEK	5076648
M	18	2.5	125	25.5	-	14	11	4	15.5	●	BA60 02 M18	696 SEK	5076649
M	20	2.5	140	29.5	-	16	12	4	17.5	●	BA60 02 M20	764 SEK	5076650
M	22	2.5	140	29.5	-	18	14.5	4	19.5	●	BA60 02 M22	1 015 SEK	5076651
M	24	3	160	35.5	-	18	14.5	4	21	●	BA60 02 M24	1 188 SEK	5076652
M	27	3	160	37.5	-	20	16	5	24	●	BA60 02 M27	1 734 SEK	5076661
M	30	3.5	180	42	-	22	18	5	26.5	●	BA60 02 M30	2 029 SEK	5076662

Order example: 1 Piece BA60 02 M2

- Available from stock
- shortly available

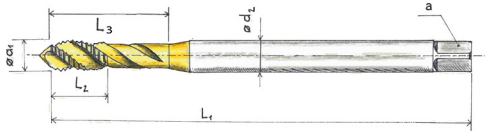
BA60 XL

A-Line

HSSE	TiN B+
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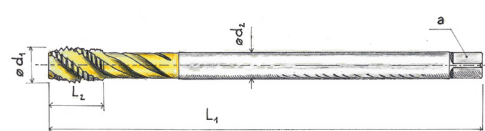
M		RH	2.5xD	C	40° RSP	XL
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DIN 371 (M3 - M10)



DIN 371


DIN 376 (M12 - M20)



DIN 376

BA60XL02		
ISO		[m/min]
P	P.1	25-30
	P.2	20-25
N	N.2	25-30
	N.6	20-25



	d1 [mm]	P [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	 [mm]	Avai-lability	Ordering Code	Net Price	Ident Nr.
M	3	0.5	112	7	15	3.5	2.7	3	2.5	●	BA60 XL 02 M3	422 SEK	5127360
M	4	0.7	112	8.5	21	4.5	3.4	3	3.3	●	BA60 XL 02 M4	432 SEK	5127361
M	5	0.8	125	10	24.5	6	4.9	3	4.2	●	BA60 XL 02 M5	457 SEK	5127362
M	6	1	125	12	29	6	4.9	3	5	●	BA60 XL 02 M6	473 SEK	5127363
M	8	1.25	140	15	33	8	6.2	3	6.8	●	BA60 XL 02 M8	541 SEK	5127364
M	10	1.5	160	17.5	38	10	8	3	8.5	●	BA60 XL 02 M10	625 SEK	5127365
with standard straight shank													
M	12	1.75	180	18	-	9	7	4	10.2	●	BA60 XL 02 M12	717 SEK	5127366
M	16	2	200	20.5	-	12	9	4	14	●	BA60 XL 02 M16	980 SEK	5127367
M	20	2.5	225	29.5	-	16	12	4	17.5	●	BA60 XL 02 M20	1 480 SEK	5127368

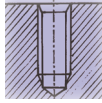
BA60 LH

A-Line

HSSE

TiN
B+

M



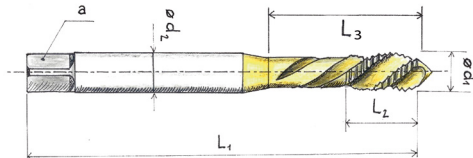
LH

2.5xD

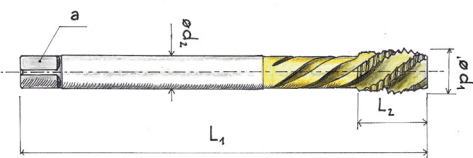
C

40°
LSP

DIN 371 (M3 - M10)

DIN
371

DIN 376 (M12 - M20)

DIN
376

BA60LH02		
ISO		[m/min]
P	P.3	20-25
	P.4	15-20
	P.5	5-10
	P.7	8-10
M	M.1	8-10
K	K.2	20-25
N	N.3	25-30
	N.6	25-30



	d1 [mm]	P [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	[mm]	Avai- lability	Ordering Code	Net Price	Ident Nr.
M	3	0.5	56	7	15	3.5	2.7	3	2.5	●	BA60 LH 02 M3	248 SEK	5127370
M	4	0.7	63	8.5	21	4.5	3.4	3	3.3	●	BA60 LH 02 M4	275 SEK	5127371
M	5	0.8	70	10	24.5	6	4.9	3	4.2	●	BA60 LH 02 M5	278 SEK	5127372
M	6	1	80	12	29	6	4.9	3	5	●	BA60 LH 02 M6	282 SEK	5127373
M	8	1.25	90	15	33	8	6.2	3	6.8	●	BA60 LH 02 M8	336 SEK	5127374
M	10	1.5	100	17.5	38	10	8	3	8.5	●	BA60 LH 02 M10	380 SEK	5127381
with standard straight shank													
M	12	1.75	110	18	-	9	7	4	10.2	●	BA60 LH 02 M12	534 SEK	5127382
M	16	2	110	20.5	-	12	9	4	14	●	BA60 LH 02 M16	753 SEK	5127383
M	20	2.5	140	29.5	-	16	12	4	17.5	●	BA60 LH 02 M20	1 023 SEK	5127384

Order example: 1 Piece BA60 LH 02 M3

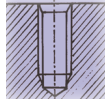
- Available from stock
- shortly available

BA61
A-Line

HSSE

TiN
B+

Mf



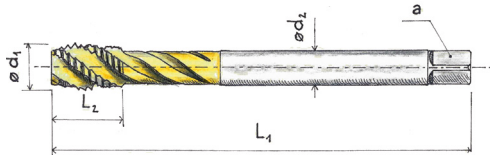
RH

2.5xD

C

40°
RSP


DIN 374



DIN
374

BA61 02		
ISO		[m/min]
P	P.3	20-25
	P.4	15-20
	P.5	5-10
	P.7	8-10
M	M.1	8-10
K	K.2	20-25
N	N.3	25-30
	N.6	25-30



	d1 [mm]	P [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	 [mm]	Avai-lability	Ordering Code	Net Price	Ident Nr.
Mf	6	0.75	80	7.5	-	4.5	3.4	3	5.2	●	BA61 02 Mf 6x0.75	289 SEK	5094452
Mf	8	1	90	10	-	6	4.9	3	7	●	BA61 02 Mf 8x1	305 SEK	5094453
Mf	10	1	90	10	-	7	5.5	3	9	●	BA61 02 Mf 10x1	327 SEK	5094454
Mf	10	1.25	100	11.5	-	7	5.5	3	8.8	●	BA61 02 Mf 10x1.25	423 SEK	5094455
Mf	12	1	100	13	-	9	7	4	11	●	BA61 02 Mf 12x1	468 SEK	5094457
Mf	12	1.25	100	13.5	-	9	7	4	10.8	●	BA61 02 Mf 12x1.25	497 SEK	5094458
Mf	12	1.5	100	14	-	9	7	4	10.5	●	BA61 02 Mf 12x1.5	399 SEK	5138068
Mf	14	1.5	100	15.5	-	11	9	4	12.5	●	BA61 02 Mf 14x1.5	518 SEK	5094459
Mf	16	1.5	100	15.5	-	12	9	4	14.5	●	BA61 02 Mf 16x1.5	611 SEK	5094460
Mf	18	1.5	110	16	-	14	11	4	16.5	●	BA61 02 Mf 18x1.5	703 SEK	5094461
Mf	20	1.5	125	17	-	16	12	4	18.5	●	BA61 02 Mf 20x1.5	787 SEK	5077127
Mf	22	1.5	125	19	-	18	14.5	4	20.5	●	BA61 02 Mf 22x1.5	917 SEK	5094462
Mf	24	1.5	140	21	-	18	14.5	4	22.5	●	BA61 02 Mf 24x1.5	1 045 SEK	5094463
Mf	27	1.5	140	23	-	20	16	4	25.5	●	BA61 02 Mf 27x1.5	1 749 SEK	5094464
Mf	30	1.5	150	25	-	22	18	5	28.5	●	BA61 02 Mf 30x1.5	1 937 SEK	5094465

Order example: 1Piece BA61 02 Mf 6x0,75

- Available from stock
- shortly available

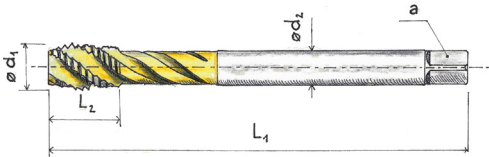
BA49

A-Line

HSSE	TiN B+
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G (BSP)		RH	2.5xD	C	40° RSP
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DIN 5156



DIN
5156

BA49 02		
ISO		[m/min]
P	P.3	20-25
	P.4	15-20
	P.5	5-10
	P.7	8-10
M	M.1	8-10
K	K.2	20-25
N	N.3	25-30
	N.6	25-30



G	P [TPI]	d1 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	[mm]	Avai- lability	Ordering Code	Net Price	Ident Nr.
1/8"	28	9.73	90	17	-	7	5.5	3	8.8	●	BA49 02 G 1/8"	316 SEK	5090153
1/4"	19	13.16	100	23	-	11	9	4	11.8	●	BA49 02 G 1/4"	483 SEK	5090157
3/8"	19	16.66	100	23	-	12	9	4	15.25	●	BA49 02 G 3/8"	577 SEK	5094473
1/2"	14	20.96	125	29	-	16	12	5	19	●	BA49 02 G 1/2"	769 SEK	5084298
5/8"	14	22.91	125	29	-	18	14.5	5	21	●	BA49 02 G 5/8"	1 011 SEK	5094474
3/4"	14	26.44	140	29	-	20	16	5	24.5	●	BA49 02 G 3/4"	1 604 SEK	5094475
7/8"	14	30.20	150	32	-	22	18	5	28.25	●	BA49 02 G 7/8"	1 985 SEK	5094476
1"	11	33.25	160	34.5	-	25	20	5	30.75	●	BA49 02 G 1"	2 497 SEK	5094477

Order example: 1Piece BA49 02 G 1/8"

- Available from stock
- shortly available

BA50

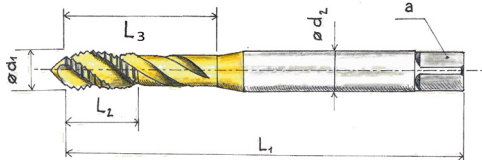
A-Line

HSSE

TiN
B+

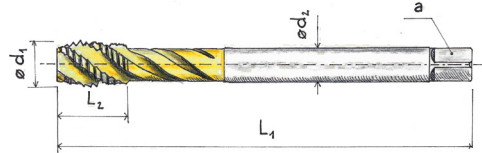
UNC  RH 2.5xD C 40° RSP

DIN 371 (No. 2 - 1/4)



DIN
371


DIN 376 (5/16 - 1)



DIN
376

BA50 02		
ISO		[m/min]
P	P.3	20-25
	P.4	10-15
	P.5	5-10
	P.7	8-10
M	M.1	8-10
K	K.2	20-25
N	N.3	25-30
	N.6	25-30



UNC	P [TPI]	d1 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	 [mm]	Avai-lability	Ordering Code	Net Price	Ident Nr.
No. 2	56	2.18	45	6	13	2.8	2.1	3	1.85	●	BA50 02 UNC Nr.2	249 SEK	5127386
No. 3	48	2.52	50	6	15	2.8	2.1	3	2.1	●	BA50 02 UNC Nr.3	234 SEK	5127387
No. 4	40	2.85	56	6.5	21	3.5	2.7	3	2.35	●	BA50 02 UNC Nr.4	215 SEK	5127388
No. 5	40	3.18	56	6.5	21	3.5	2.7	3	2.65	●	BA50 02 UNC Nr.5	213 SEK	5127390
No. 6	32	3.51	56	7.5	22.5	4	3	3	2.85	●	BA50 02 UNC Nr.6	221 SEK	5127392
No. 8	32	4.17	63	7.5	26	4.5	3.4	3	3.5	●	BA50 02 UNC Nr.8	224 SEK	5127393
No.10	24	4.83	70	10	28.5	6	4.9	3	3.9	●	BA50 02 UNC Nr.10	231 SEK	5127396
No.12	24	5.49	80	10	28.5	6	4.9	3	4.5	●	BA50 02 UNC Nr.12	259 SEK	5127398
1/4	20	6.35	80	11.5	32	7	5.5	3	5.1	●	BA50 02 UNC 1/4"	262 SEK	5127413
with standard straight shank													
5/16	18	7.94	90	13	-	6	4.9	3	6.6	●	BA50 02 UNC 5/16"	278 SEK	5127414
3/8	16	9.53	100	14	-	7	5.5	3	8	●	BA50 02 UNC 3/8"	308 SEK	5127415
7/16	14	11.11	100	17	-	8	6.2	3	9.4	●	BA50 02 UNC 7/16"	435 SEK	5127417
1/2	13	12.70	110	19	-	9	7	4	10.8	●	BA50 02 UNC 1/2"	457 SEK	5127418
9/16	12	14.29	110	21	-	11	9	4	12.2	●	BA50 02 UNC 9/16"	611 SEK	5127419
5/8	11	15.88	110	22.5	-	12	9	4	13.5	●	BA50 02 UNC 5/8"	596 SEK	5127420
3/4	10	19.05	125	26	-	14	11	4	16.5	●	BA50 02 UNC 3/4"	757 SEK	5127421
7/8	9	22.23	140	30	-	18	14.5	4	19.5	●	BA50 02 UNC 7/8"	1 024 SEK	5127424
1	8	25.40	160	36.5	-	18	14.5	4	22.25	●	BA50 02 UNC 1"	1 681 SEK	5127426

Order example: 1Piece BA50 02 UNC Nr.2

- Available from stock
- shortly available

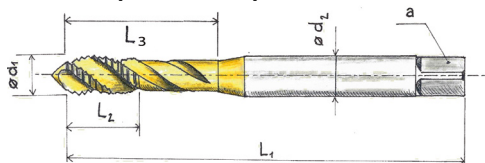
BA51

A-Line

HSSE	TiN B+
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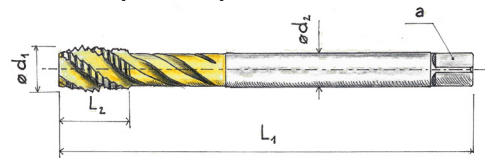
UNF		RH	2.5xD	C	40° RSP
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DIN 371 (No. 2 - 1/4)



DIN 371

DIN 376 (5/16 - 1)



DIN 376

BA51 02		
ISO		[m/min]
P	P.3	20-25
	P.4	15-20
	P.5	5-10
	P.7	8-10
M	M.1	8-10
K	K.2	20-25
N	N.3	25-30
	N.6	25-30



UNF	P [TPI]	d1 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	d2 [mm]	a [mm]	z [-]	[mm]	Avai-lability	Ordering Code	Net Price	Ident Nr.
No. 2	64	2.18	45	5.5	13	2.8	2.1	3	1.85	●	BA51 02 UNF Nr.2	280 SEK	5127429
No. 3	56	2.52	50	6	18	2.8	2.1	3	2.15	●	BA51 02 UNF Nr.3	260 SEK	5127430
No. 4	48	2.85	56	6	18	3.5	2.7	3	2.4	●	BA51 02 UNF Nr.4	242 SEK	5127438
No. 5	44	3.18	56	6	18	3.5	2.7	3	2.7	●	BA51 02 UNF Nr.5	230 SEK	5127439
No. 6	40	3.51	56	6.5	22	4	3	3	2.95	●	BA51 02 UNF Nr.6	245 SEK	5127440
No. 8	36	4.17	63	7	26.5	4.5	3.4	3	3.5	●	BA51 02 UNF Nr.8	245 SEK	5127441
No.10	32	4.83	70	8	29	6	4.9	3	4.1	●	BA51 02 UNF Nr.10	259 SEK	5127442
No.12	28	5.49	80	9	29.5	6	4.9	3	4.6	●	BA51 02 UNF Nr.12	289 SEK	5127443
1/4	28	6.35	80	10	32	7	5.5	3	5.5	●	BA51 02 UNF 1/4"	296 SEK	5127444
with standard straight shank													
5/16	24	7.94	90	11	-	6	4.9	3	6.9	●	BA51 02 UNF 5/16"	305 SEK	5127446
3/8	24	9.53	90	12	-	7	5.5	3	8.5	●	BA51 02 UNF 3/8"	327 SEK	5127452
7/16	20	11.11	100	13.5	-	8	6.2	3	9.9	●	BA51 02 UNF 7/16"	435 SEK	5127456
1/2	20	12.70	100	14.5	-	9	7	4	11.5	●	BA51 02 UNF 1/2"	466 SEK	5127457
9/16	18	14.29	100	15.5	-	11	9	4	12.9	●	BA51 02 UNF 9/16"	630 SEK	5127458
5/8	18	15.88	100	16	-	12	9	4	14.5	●	BA51 02 UNF 5/8"	605 SEK	5127462
3/4	16	19.05	110	18	-	14	11	4	17.5	●	BA51 02 UNF 3/4"	785 SEK	5127464
7/8	14	22.23	125	23.5	-	18	14.5	4	20.4	●	BA51 02 UNF 7/8"	1 075 SEK	5127465
1	12	25.40	140	26	-	18	14.5	4	23.25	●	BA51 02 UNF 1"	1 768 SEK	5127466

Order example: 1Piece BA51 02 UNF Nr.2

- Available from stock
- shortly available

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